



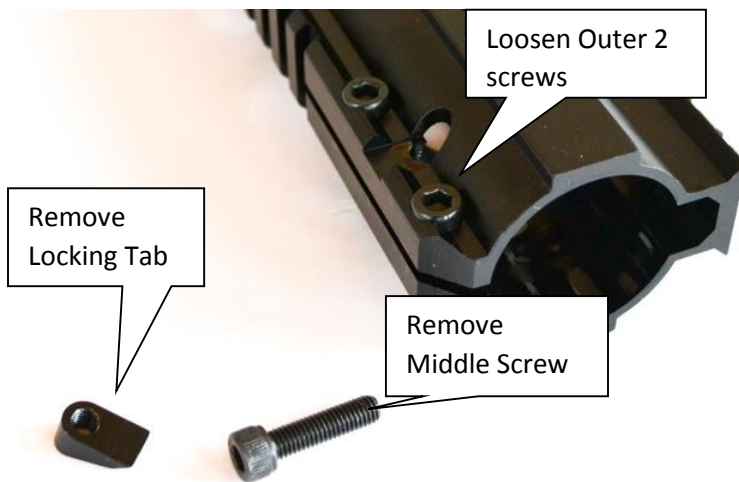
# AT3 Tactical PROMOD-K Handguard Installation Instructions

## Tools needed:

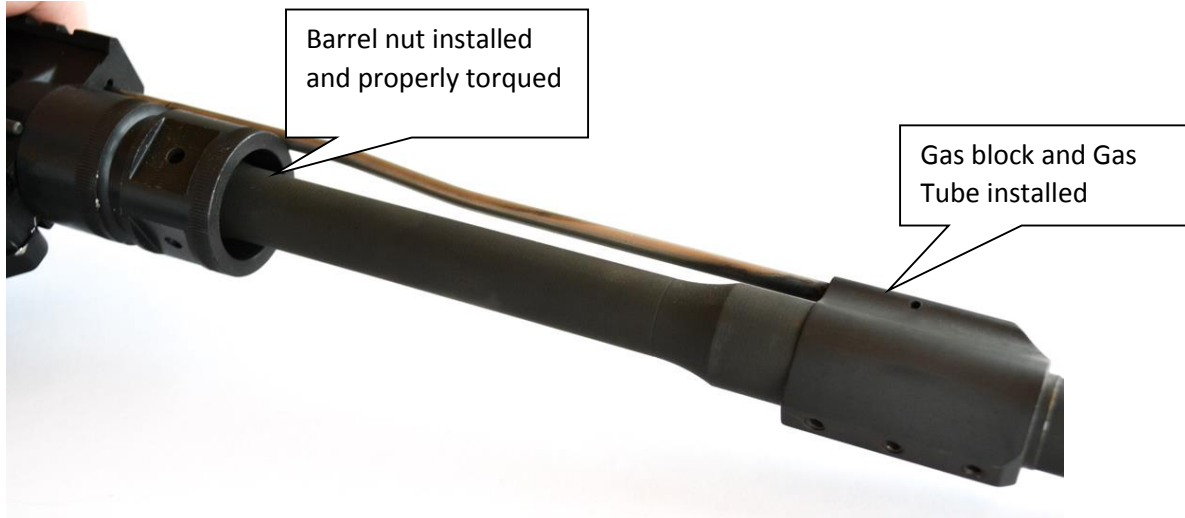
- A vise and non-marring vise block for holding the upper
- A 29mm wrench – can use a standard 8" crescent wrench, 29mm box wrench, or 29mm crowfoot wrench with torque wrench)

## Installation steps:

1. Remove the middle screw/locking tab from the handguard, and assure the outer 2 screws are loose. Remove the barrel nut from the handguard.



2. Hold upper receiver in vise with a vise block. If applicable, remove muzzle device, gas block, and stock barrel nut from the rifle
3. Apply grease or oil to barrel nut, then install barrel nut using large wrench to tighten barrel nut (torque target of 30-80 ft-lbs)
4. Install gas tube/gas block



5. Slide handguard into position over barrel nut. Align the top rail of the handguard with the top rail of the upper receiver.
6. Install middle screw and locking tab, tighten
7. Install and tighten outer 2 screws



8. Re-check all 3 screws for tightness
9. Reinstall muzzle device
10. Install rail segments as desired

### Installation Tips

- Take pictures of the parts as you disassemble – this can be helpful when putting the gun back together
- If you need help – feel free to contact us at [support@at3tactical.com](mailto:support@at3tactical.com) or 888-329-3504