



AT3 Tactical SPEAR M-LOK Handguard

Installation Instructions

Video Instructions:

See for yourself how easy it is. Check out our video!

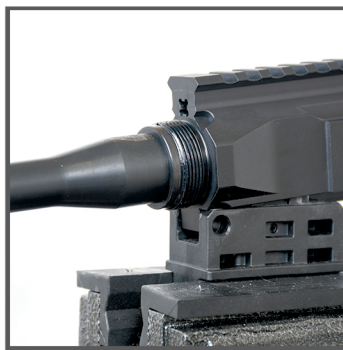
<http://www.at3tactical.com/pages/installation-videos>

Tools needed:

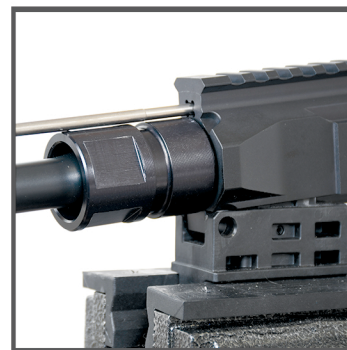
- 5/32 and 5/64 Hex Keys (included)
- Barrel Nut Wrench (included)
- Torque Wrench (ft-lbs required, inch-lbs optional)
- Bench Vise
- Upper Receiver Vise Block

Installation steps:

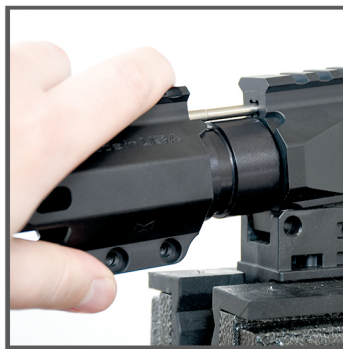
1. Secure upper receiver with AR15 vise block. Remove muzzle device, gas block with gas tube, and barrel nut.
2. Install the barrel nut and apply 30-60 ft lbs of torque using the provided barrel nut wrench and a torque wrench. Reinstall your gas block and tube.
3. Slide your handguard over the barrel and barrel nut and align top rail with upper receiver.
4. Insert socket head screws from the left hand side of the receiver, tightening with the 5/32 Hex Key. Torque to 40 inch-lbs, or 1/2 turn past hand tight. Use the long end of the 5/32 Hex Key for proper leverage.
5. Insert set screws from the bottom of the handguard, and tighten with 5/64 Hex Key until they bottom out on the barrel nut.
6. Your handguard is installed! Install your muzzle device and reassemble your firearm.



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- Due to differences in forged receiver tolerances, the anti-rotation tabs may not be completely snug to the upper receiver — this is normal. The tabs will still prevent rotation in the case of extreme shock to the handguard.
- Take pictures of the parts as you disassemble — this can be helpful when putting the gun back together.

For more help, contact us at support@at3tactical.com

INSTR-SPEAR-03